



Recommended Tapping Drill Size

ISO Metric Coarse

Size (mm)	Pitch (mm)	Drill (mm)
M1	.25	.75
M1.1	.25	.85
M1.2	.25	.95
M1.4	3	1.1
M1.6	.35	1.25
M1.8	.35	1.45
M2	.4	1.6
M2.2	.45	1.75
M2.5	.45	2.05
M3	.5	2.5
M3.5	.6	2.9
M4	.7	3.3
M4.5	.75	3.75
M5	.8	4.2
M6	1	5
M7	1	6
M8	1.25	6.75
M9	1.25	7.75
M10	1.5	8.5
M11	1.5	9.5
M12	1.75	10.2
M14	2	12
M16	2	11
M18	2.5	15.5