



ISO Metric Fine

| Size no. (mm) | Pitch (mm) | Drill (mm) |
|------------------|---------------|---------------|
| M2 | .25 | 1.75 |
| M2.2 | .25 | 1.95 |
| M2.3 | .25 | 2.05 |
| M2.5 | .35 | 2.15 |
| M2.6 | .35 | 2.25 |
| M3 | .35 | 2.65 |
| M3.5 | .35 | 3.15 |
| M4 | .35 | 3.65 |
| M4 | .5 | 3.5 |
| M5 | .35 | 4.65 |
| M5 | .5 | 4.5 |
| M5 | .75 | 4.25 |
| M5.5 | .5 | 5 |
| M6 | .5 | 5.5 |
| M6 | .75 | 5.25 |
| M7 | .75 | 6.25 |
| M8 | .5 | 7.5 |
| M8 | .75 | 7.25 |
| M8 | 1 | 7 |
| M9 | .75 | 8.25 |
| M9 | 1 | 8 |
| M10 | .5 | 9.5 |
| M10 | .75 | 9.25 |
| M10 | 1 | 9 |
| M10 | 1.25 | 8.75 |
| M11 | .75 | 10.25 |

| Size no. (mm) | Pitch (mm) | Drill (mm) |
|------------------|---------------|---------------|
| M11 | 1 | 10 |
| M11 | 1.25 | 9.75 |
| M12 | .5 | 11.5 |
| M12 | .75 | 11.25 |
| M12 | 1 | 11 |
| M12 | 1.25 | 10.75 |
| M12 | 1.5 | 10.5 |
| M14 | 1 | 13 |
| M14 | 1.25 | 12.75 |
| M14 | 1.5 | 12.5 |
| M15 | .75 | 14.25 |
| M15 | 1 | 14 |
| M15 | 1.5 | 13.5 |
| M16 | .5 | 15.5 |
| M16 | .75 | 15.25 |
| M16 | 1 | 15 |
| M16 | 1.25 | 14.75 |
| M16 | 1.5 | 14.5 |
| M17 | 1 | 16 |
| M17 | 1.5 | 15.5 |
| M18 | .75 | 17.25 |
| M18 | 1 | 17 |
| M18 | 1.25 | 16.75 |
| M18 | 1.5 | 16.5 |
| M18 | 2 | 16 |