



## UNC

Size no. Or inch	Pitch (TPI)	Drill (mm)
#1	64	1.55
#2	56	1.85
#3	48	2.1
#4	40	2.35
#5	40	2.65
#6	32	2.85
#8	32	3.5
#10	24	3.9
#12	24	4.5
1/4	20	5.1
5 1/16	18	6.6
3/8	16	8
7/16	14	9.4
1/2	13	10.8
9/16	12	12.2
5/8	11	13.5
3/4	10	16.5
7/8	9	19.5
1	8	22.25
1 1/8	7	25
1 1/4	7	28
1 3/8	6	30.75
1 1/2	6	34
1 3/4	5	39.5
2	4.5	45
2 1/4	4.5	51.5
2 1/2	4	57.25
2 3/4	4	63.5
3	4	70