



UNF

Size no. Or inch	Pitch (TPI)	Drill (mm)
#0	80	1.25
#1	72	1.55
#2	64	1.9
#3	56	2.15
#4	48	2.4
#5	44	2.7
#6	40	2.95
#8	36	3.5
#10	32	4.1
#12	28	4.7
1/4	28	5.5
5/16	24	6.9
3/8	24	8.5
7/16	20	9.9
1/2	20	11.5
9/16	18	12.9
5/8	18	14.5
3/4	16	17.5
7/8	14	20.4
1	12	23.25
1 1/8	12	26.5
1 1/4	12	29.5
1 3/8	12	32.75
1 1/2	12	36